

Drilling

.062	.125	.156	.187	.218	.250	.281	.312	.343	.375	.406	.437	.468	.500
⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
⊕	⊕												
.031	.093												
	3-32		3-16		1-4		5-16		3-8		7-16		1-2
1-32		5-32		7-32		9-32		11-32		13-32		15-32	

Threading

	.101	.113	29	25	21	7	3	F	I	5-16	Q	25-64	7-16	29-64
	38	33												
⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
	⊕	⊕												
	43	36												
.062	.089	.106	.136	.149	.159	.201	.213	.257	.272	.312	.332	.390	.438	.453