



Key..Made From Key Stock or 1/4 square bar 1018.
Drill two places 0.089 for tapping with 4-40 tap.
Using file buttons file the ends round.
Using emery cloth or wet/dry 220 grit pager
to reduce sides for a slip fit into the slot of the Swing Arm.
File or Mill the top surface for a clear fit into the Swing Arm