

GRAYSON LATHES.

Screwcutting Table.

Threads	Mandrel	1st Stud	2nd Stud		Lead Screw
9	40	Idle wheel	Idle wheel		45
10	40	"	"		50
11	40	"	"		55
12	40	"	"		60
14	20	"	"		35
16	20	"	"		35
18	20	"	"		40
20	20	"	"		45
22	20	"	"		50
24	20	"	Driven	" Driver	55
25	20	"	25	" 20	50
26	20	"	"		65
28	30	"	35	" 20	60
32	30	"	40	" 20	60
36	30	"	45	" 20	60
40	30	"	50	" 20	60
Fine Feed		Driven	Driver		
114.4	20	55	30	60 25	65
171.6	20	55	25	60 20	65