



Main Support is threaded 1/2 inch deep X 1/4-20 for the mounting stud.  
 Loctite this short stud in the Main support rod.  
 Opposite end of main support is threaded 10-32 for 1/2" deep.  
 A 1/2" long 10-32 SHCS is secured with loctite and serves as the  
 main support fastener. Loctite in the 10-32 screw.  
 Alternately add tommy bar holes to the end instead of the 10-32 thread  
 in the Main Support Rod.

Vise Stop	
All Parts	
01/17/2025	JR