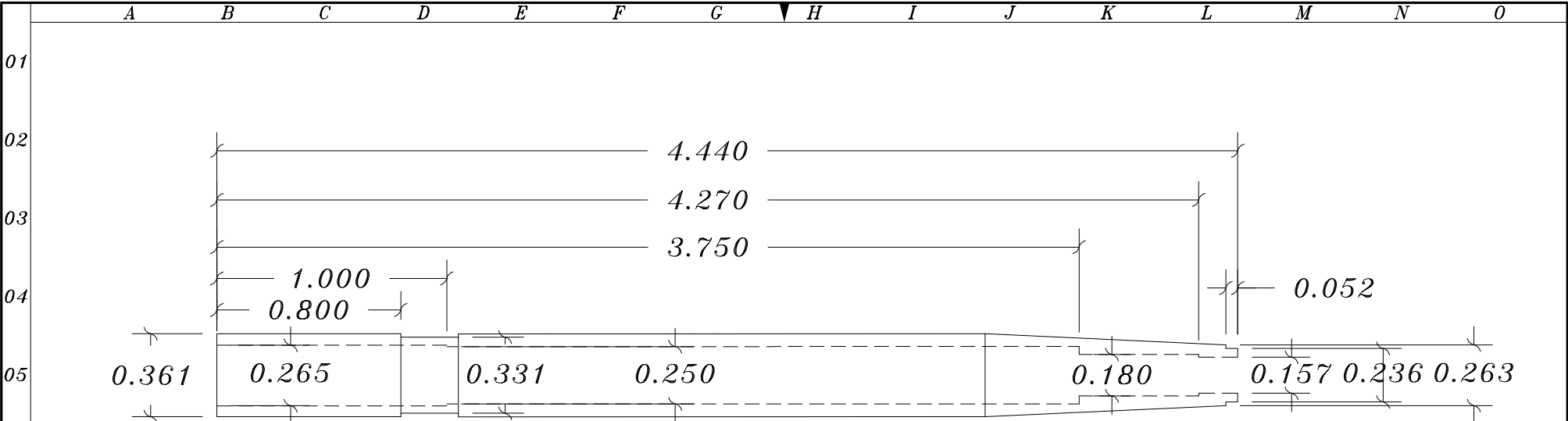




**NOTES:**

Turn end 0.236" x 0.052"  
Center and drill #21 bit 1"  
Turn taper 2 1/2 degrees with small end 0.263"  
Cut grooves for grip if desired. I used a  
60 degree threading tool 0.020" deep spaced  
every 0.080"  
Reverse ends, drill 1/4" for 3.75"  
Drill #15, 0.180, 4.270"  
Drill 17/64, 0.265, 1"  
Mount blank in mandrel to cut pocket clip  
recess, turn diameter to 0.361 to clean up  
finish, sand and polish blank. Recess is 0.015  
deep, 1/4" long.

|            |  |                   |                |                                           |                                                             |       |            |
|------------|--|-------------------|----------------|-------------------------------------------|-------------------------------------------------------------|-------|------------|
| DATE       |  | (RE)ISSUE         | U.S.A.         | Automation<br>Concepts Engr<br>Davis, IL. | ALUMINUM HOLDER FOR PENTEL<br>P200 SERIES PENCILS<br>SYSTEM | Davis | SHEET<br>1 |
| LAST REV : |  | CREATE : 01/01/05 | ENGINEER : dar | DRAWN BY : dar                            | CHECK BY : dar                                              | 2005  |            |