



Brass Thumb Screw for the dual cotter and the Tapping head shaft lock.
 Turn Knurl and thread as one piece on the lathe.
 Method 2 saves material.
 Make Knurl knob on the lathe and thread it 1/4-20.
 Cut off the head from a 1" brass screw.
 Insert screw in Knurl knob and fix with loctite.
 Make 2 each.

Tap_Drill_Stand
300 ThumbScrew
12/17/2024 JR