



Brass Thumb Screw for the dual cotter and the Tapping head shaft lock.
 Turn Knurl and thread as one piece on the lathe.
 Method 2 saves material.
 Make Knurl knob on the lathe and thread it 1/4-20.
 Cut off the head from a 1" brass screw.
 Insert screw in Knurl knob and fix with loctite.
 Make 2 each.

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| Tap_Drill_Stand |
| 375ThumbScrew |
| 12/17/2024 JR |