



Cotter is made from Brass. The ends are turned down to .250 by .625 long. Each end is threaded 1/4-20. Cotter is inserted into MainSupport and secured with 1/4-20 nuts on both ends. The .750 hole is step drilled out to .500 and then bored out to .750. The cotters will then have the .375 radius cut while aligned in their operating position in the MainSupport. One end of each cotter is then removed and the end faced in the lathe.

|                 |    |
|-----------------|----|
| Tap_Drill_Stand |    |
| CotterBlank     |    |
| 03/08/2025      | JR |