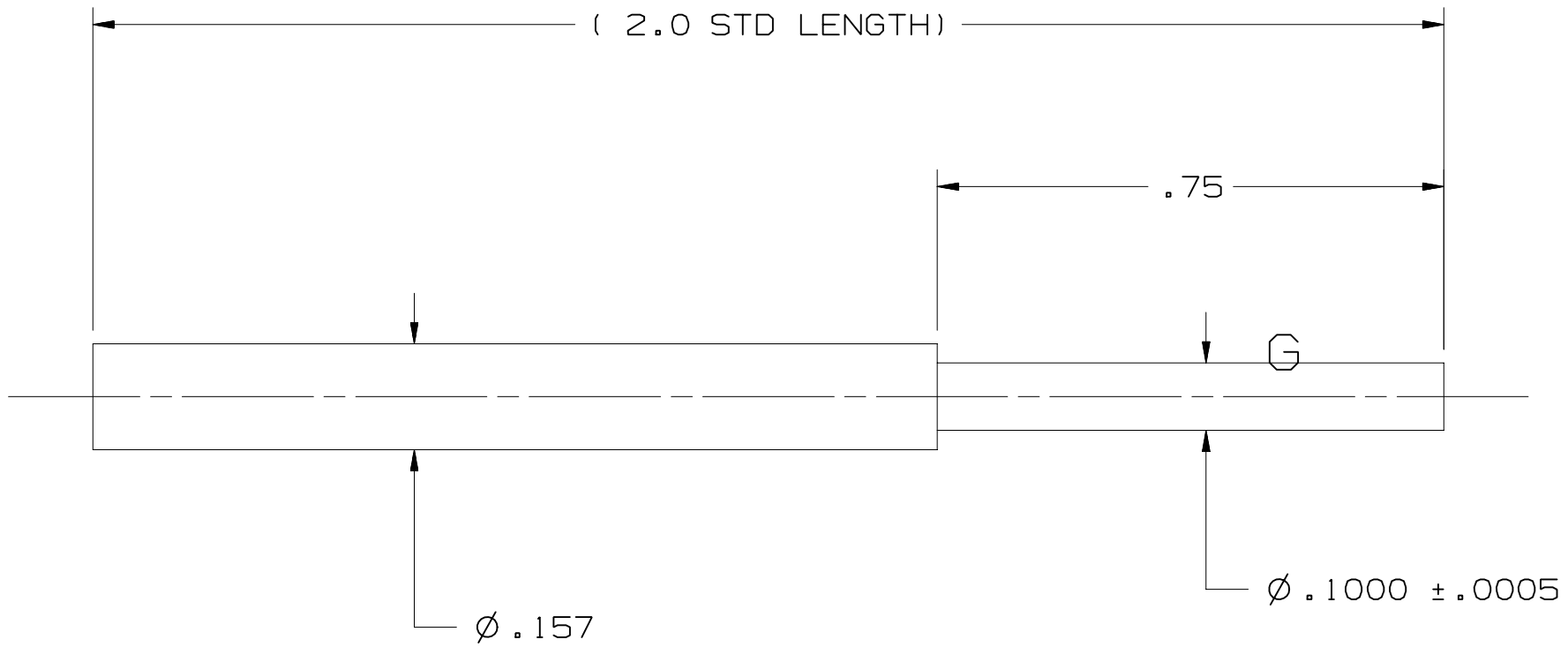


NOTES:

MODIFY GAGE PIN PER DRAWING

GROUND DIA MUST BE STRAIGHT
& CONCENTRIC TO $\phi .157$



RAIL GAGE PIN
 $\phi .100 \times .75$