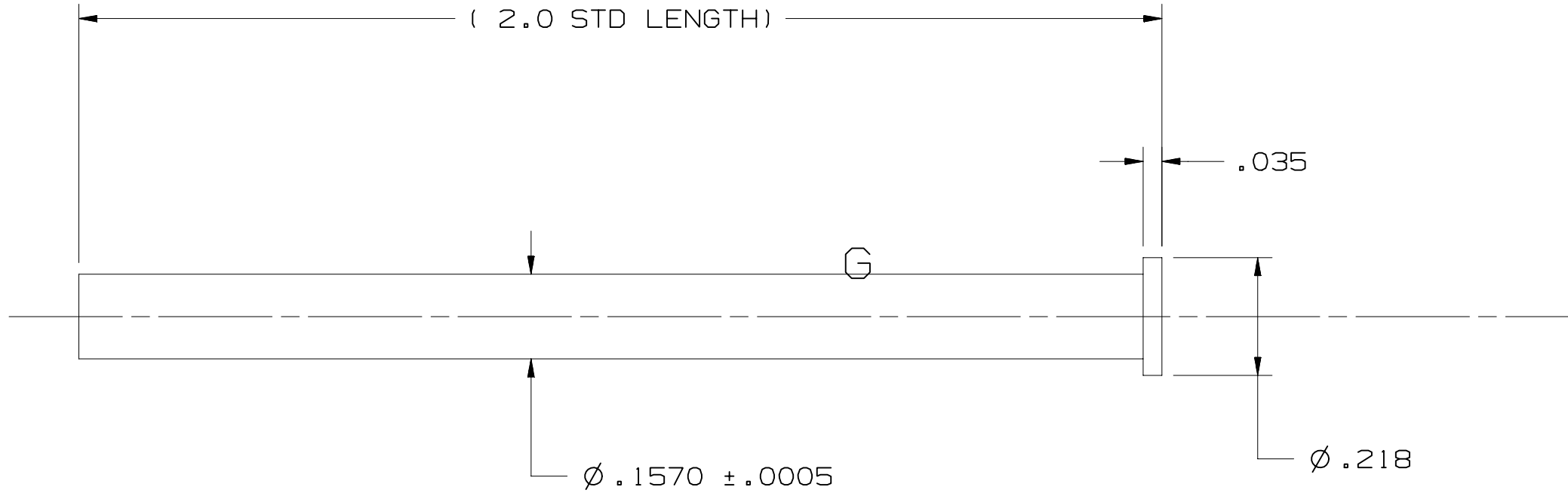


NOTES:

MODIFY GAGE PIN PER DRAWING

GROUND DIA MUST BE STRAIGHT
& CONCENTRIC TO $\phi .218$



RAIL GAGE PIN
 $\phi .218 \times .035$