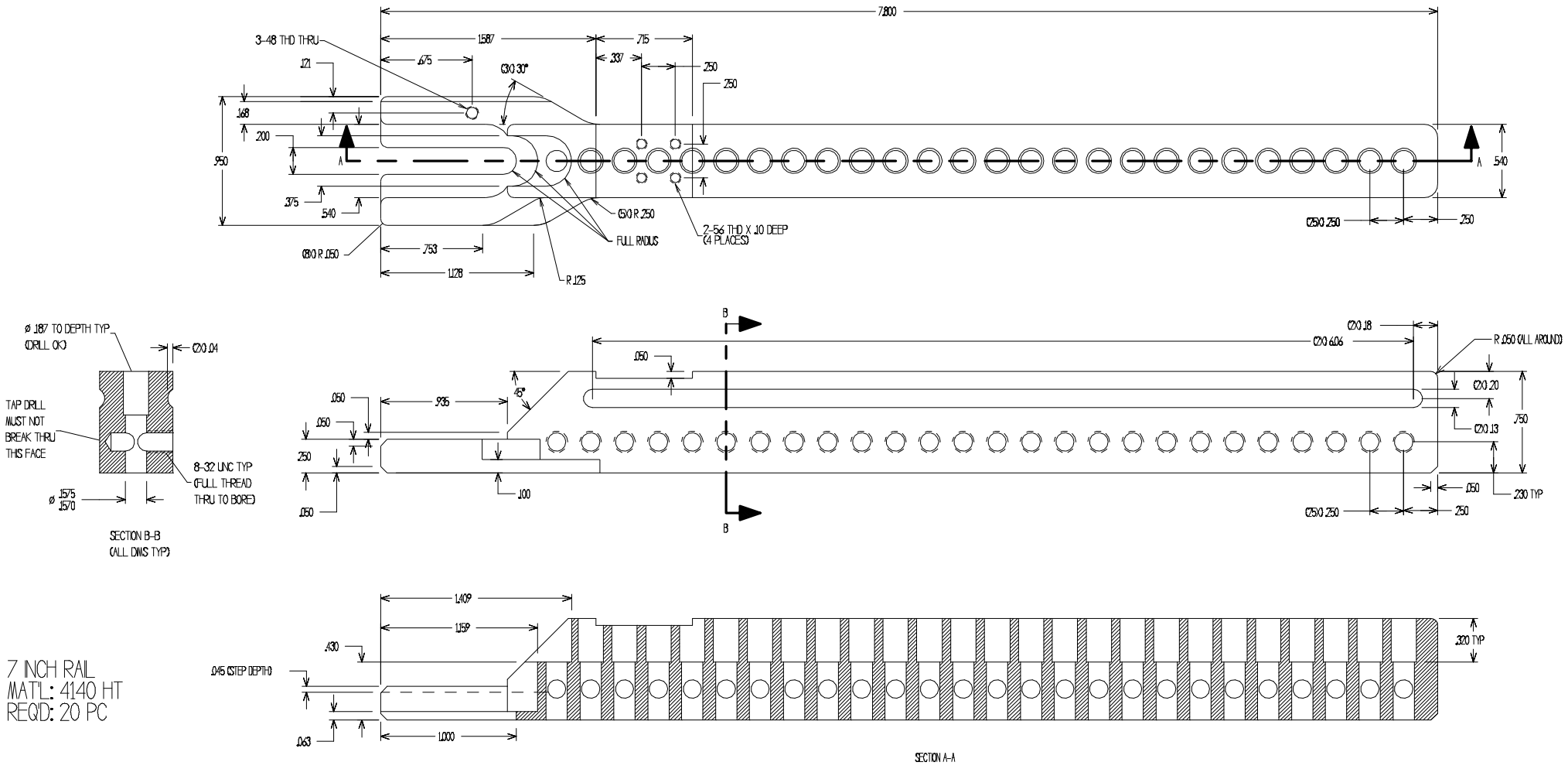
7.800
3-48 THD THRU
1.587
.715
.675
.337
.250
.250
.121
Ø30 30°
.168
.200
.950
.540
.375
.540
Ø50 R.250
FULL RADIUS
2-56 THD X .10 DEEP
(4 PLACES)
Ø50 R.050
.753
1.128
R.125
Ø250 .250
.250
ø .187 TO DEPTH TYP
(DRILL OK)
Ø20 .04
TAP DRILL
MUST NOT
BREAK THRU
THIS FACE
8-32 UNC TYP
(FULL THREAD
THRU TO BORE)
ø .1575
.1570
SECTION B-B
(ALL DIMS TYP)
B
.050
.935
45°
.050
.050
.250
.100
.050
Ø20 .18
Ø20 6.06
R .050 (ALL AROUND)
Ø20 .20
Ø20 .13
.750
.050
.230 TYP
Ø250 .250
.250
1.409
1.159
.430
.045 (STEP DEPTH)
.320 TYP
.063
1.000
SECTION A-A
7 INCH RAIL
MATL: 4140 HT
REQD: 20 PC
Y
X
Gview:TOP Cplane:TOP
1.0954
Inch