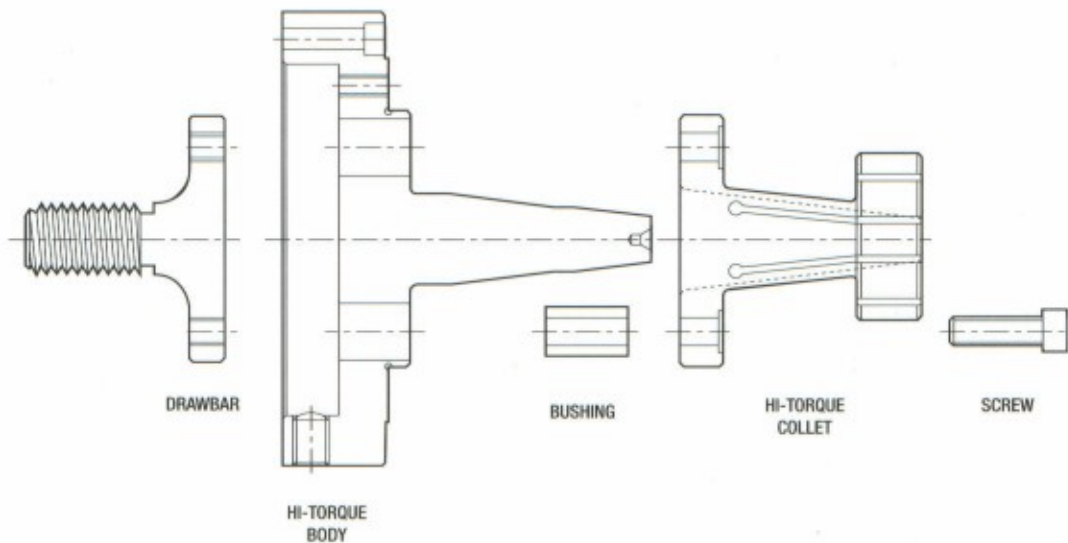


Components

Hi-Torque Flange Mounted Collet Arbors



MODEL	RANGE	COLLET	MAXIMUM EXPANSION	LOADING CLEARANCE	MAX PART TOLERANCE	MAX PULL FORCE #	BODY	BUSHINGS	SCREWS	DRAWBAR
-------	-------	--------	-------------------	-------------------	--------------------	------------------	------	----------	--------	---------

4.00 FLANGE ASSEMBLIES

4 -ATFPG- 1	.25-.53"	ITX-1	0.014	0.003	0.010	2500	4-BCFT-1	BT-4	8-32 x .88	DT-1
4 -ATFPG- 2	.38-.75"	ITX-2	0.016	0.003	0.012	4000	4-BCFT-2	BT-5	10-32 x 1.00	DT-2
4 -ATFPG- 3	.50-1.00"	ITX-3	0.020	0.004	0.015	6800	4-BCFT-3	BT-6	10-32 x 1.25	DT-3
4 -ATFPG- 4	.75-1.56"	ITX-4	0.030	0.004	0.025	10000	4-BCFT-4	BT-7	.25-28 x 1.38	DT-4
4 -ATFPG- 5	1.06-2.12"	ITX-5	0.035	0.005	0.029	15000	4-BCFT-5	BT-8	.31-24 x 1.50	DT-5

6.50 FLANGE ASSEMBLIES

6 -ATFPG- 1	.25-.53"	ITX-1	0.014	0.003	0.010	2500	6-BCFT-1	BT-9	8-32 x 1.25	DT-1
6 -ATFPG- 2	.38-.75"	ITX-2	0.016	0.003	0.012	4000	6-BCFT-2	BT-10	10-32 x 1.25	DT-2
6 -ATFPG- 3	.50-1.00"	ITX-3	0.020	0.004	0.015	6800	6-BCFT-3	BT-11	10-32 x 1.50	DT-3
6 -ATFPG- 4	.75-1.56"	ITX-4	0.030	0.004	0.025	10000	6-BCFT-4	BT-12	.25-28 x 1.63	DT-4
6 -ATFPG- 5	1.06-2.12"	ITX-5	0.035	0.005	.029	15000	6-BCFT-5	BT-13	.31-24 x 1.75	DT-5
6 -ATFPG- 6	1.50-3.19"	ITX-6	0.040	0.010	0.029	25000	6-BCFT-6	BT-14	.38-24 x 2.00	DT-6
6 -ATFPG- 7	2.00-4.25"	ITX-7	0.050	0.012	0.037	40000	6-BCFT-7	BT-15	.43-20 x 2.25	DT-7

8.25 FLANGE ASSEMBLIES

8 -ATFPG- 8	3.00-6.00"	ITX-8	0.060	0.015	0.044	70000	8-BCFT-8	BT-23	.50-20 x 2.50	DT-8
-------------	------------	-------	-------	-------	-------	-------	----------	-------	---------------	------