

# THE HOMEGUNSMITH.COM

Only through mass non-compliance with all gun and knife laws will we ever overthrow Britains anti-gun fascist gun laws.  
*"Vengeance will be mine, one bullet at a time"*



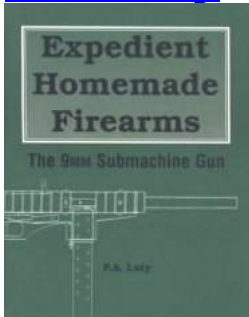
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## Tubing sizes for improvised firearm barrels from .22 Rimfire to 12 gauge shotgun. Seamless Mechanical Tube (SMT)/Seamless Hydraulic Tube (SHT)

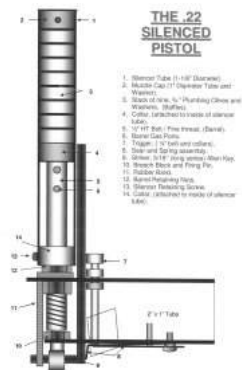
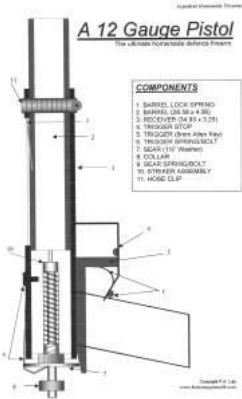
Calibre	Tube size required (mm)	Bore dia. (mm)
.22 Rimfire	9.53 x 2.03 SMT	5.47
	9.52 x 2.03 SHT	5.46
.25 ACP	12.70 x 3.25 SMT	6.20
.32 ACP	14.29 x 3.25 SMT	7.79
.38/.357	15.88 x 3.25 SMT/SHT	9.38
	19.05 x 4.88 SMT	9.29
9mm/.380	14.29 x 2.64 SMT	9.01
	14.00 x 2.50 SHT	9.00
	15.00 x 3.00 SHT	9.00
.44/.410	20.64 x 4.88 SMT	10.88
	19.05 x 4.06 SMT	10.93
.45 ACP	17.46 x 2.95 SHT	11.56
12 Gauge	26.99 x 4.06	18.87



	SMT	
	28.58 x 4.06 SMT	20.46
	28.00 x 4.00 SHT	20.00
	30.00 x 5.00 SHT	20.00

**All the tube sizes listed here offer an excellent "Bullet to Bore" fit. All will require chambering with the appropriate calibre chamber reamer.**

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"We shall fight them on the beaches; and in the hills; but we shall never surrender"